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Figure 14 | **Service Label**

SERVICE

To perform status code recall/component test, the control must be in idle mode (no calls for heat, cool, or fan with the blower off) displaying a "Heartbeat". Status code recall/component test can be performed in one of two ways:

1. Briefly (2-3 seconds) connect the TEST/TWIN terminal to the "C" thermostat terminal with a jumper wire.
(NOTE: If connected for more than 4-5 seconds status code 10 will flash but it will not overwrite the previous status code).
- OR
2. Briefly remove then reconnect one limit wire (main or rollout switch).
(NOTE: If limit wire is disconnected for more than 4-5 seconds status code 4 will flash and the previous status code will be lost). After the status code is flashed 4 times the component test will begin (see "Component Test Sequence" below). If no previous status code is available the control will not flash a status code and will immediately start the component test. Stored status codes are erased automatically after 72 hours.

EACH OF THE FOLLOWING STATUS CODES IS A SINGLE OR TWO DIGIT NUMBER WITH THE FIRST NUMBER DETERMINED BY THE NUMBER OF SHORT FLASHES AND THE SECOND NUMBER AFTER THE PLUS (+) SIGN IS THE NUMBER OF LONG FLASHES.

LED STATUS CODES

HEARTBEAT (bright-dim) - Control has 24VAC power

- 2 **PRESSURE SWITCH DID NOT OPEN** Check for: - Obstructed pressure tubing. - Pressure switch stuck closed.
- 3 **PRESSURE SWITCH DID NOT CLOSE OR REOPENED** - If LPS open longer than five minutes, inducer shuts off for 15 minutes before retry. If HPS remains open for one minute after gas valve closes (after three successive trials), then furnace control will lockout for 3 hours before retry. Check for:
 - Excessive wind - Proper vent sizing - Defective inducer motor
 - Low inducer voltage (115VAC) - Defective pressure switch
 - Inadequate combustion air supply - Disconnected or obstructed pressure tubing
 - Low inlet gas pressure (if LGPS used) - Restricted vent - Condensate drainage restricted or blocked
 If it opens during blower on-delay period, blower will come on for the selected blower off-delay.
- 4 **LIMIT CIRCUIT FAULT** - Indicates a limit or flame rollout is open.
Blower will run for 4 minutes or until open switch remakes whichever is longer. If open longer than 3 minutes, code changes to lockout #7. If open less than 3 minutes status code #4 continues to flash until blower shuts off. Flame rollout switch requires manual reset. Check for: - Restricted vent - Proper vent sizing
 - Loose blower wheel - Excessive wind - Dirty filter or restricted duct system
 - Defective blower motor or capacitor - Defective switch or connections
 - Inadequate combustion air supply (Flame Roll-out Switch open)
- 5 **ABNORMAL FLAME-PROVING SIGNAL** - Flame is proved while gas valve is de-energized. Inducer will run until fault is cleared. Check for: - Leaky gas valve - Stuck-open gas valve
- 6 **IGNITION PROVING FAILURE** - Control will try three more times before lockout #6+1 occurs. If flame signal lost during blower on-delay period, blower will come on for the selected blower off-delay.
Check for: - Flame sensor must not be grounded - Oxide buildup on flame sensor (clean with fine steel wool).
- Proper flame sense microamps (.5 microamps D.C. min., 4.0 - 6.0 nominal).
- Gas valve defective or gas valve turned off - Manual valve shut-off - Low inlet gas pressure
- Defective Hot Surface Igniter - Control ground continuity - Inadequate flame carryover or rough ignition
- Green/Yellow wire **MUST** be connected to furnace sheet metal.
- 7 **LIMIT CIRCUIT LOCKOUT** - Lockout occurs if the limit or flame rollout is open longer than 3 minutes.
- Control will auto reset after three hours. - Refer to #4.
- 8 **GAS HEATING LOCKOUT** - Control will NOT auto reset. Check for:
 - Mis-wired gas valve - Defective control (valve relay)
- 10 **POLARITY** - Line voltage (115VAC) polarity reversed. - If twinned, refer to twinning kit instructions.
- 1+2 **BLOWER ON AFTER POWER UP** (115 VAC or 24 VAC) - Blower runs for 90 seconds, if unit is powered up during a call for heat (R-W closed) or (R-W) opens during blower on-delay.
- 6+1 **IGNITION LOCKOUT** - Control will auto-reset after three hours. Refer to #6.
- OFF **SECONDARY VOLTAGE FUSE IS OPEN** Check for: - Door switch not closed
- 115VAC at L1 and Neutral, 24VAC at 24VAC RED and COM BLUE, 24V Fuse 3A
- Short circuit in secondary voltage (24VAC) wiring.
- ON **CONTROL CIRCUITRY LOCKOUT** Auto-reset after one hour lockout due to:
 - SOLID - Gas valve relay stuck open - Flame sense circuit failure - Software check error
 Reset power to clear lockout. Replace control if status code repeats.

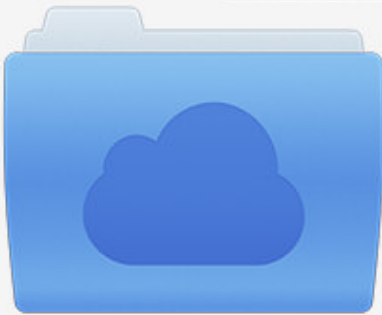
COMPONENT TEST

Gas valve and humidifier will not be turned on. Components will be tested in sequence as follows: Inducer motor will run for entire component test, and the following components are ON for 10 - 15 seconds each individually; hot surface igniter, FAN (if equipped), HEAT speed, COOL speed.

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2 / 5



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